



Super Plasticizing High Range Water Reducing Admixture, Early Strength

Description

ALEXPLAST F25 is a derived from sulphonated naphthalene. It contains a powerful super plasticizer that allow mixing water to be reduced and concrete strength to be enhanced significantly at early edges.

<u>Uses</u>

- Casting in hot climates.
- To reduce permeability.
- To produce high workability concrete.
- In precast and prestressed concrete
- where early use of mould are required.
- When pozzolonic material such as silica fume are used.
- Pumped concrete.

Advantages

• Increase cohesion, minimizes segregation and bleeding and gives improved surface finish.

- Aids pumping by reducing line friction.
- Increase density and reduces porosity resulting in improved water penetration resistance.

• Early strength seven days' results are obtained after three days, twenty eight days results are obtained after seven days.

• No effect for setting time at recommended dose ages.

• Enables precast concrete units to be demoulded after 12-16 hrs and earlier for heat/ Steam cured systems.

• Increase water proofing properties as it decrease the permeability.

• Improve physical properties for concrete.

Standards

ALEXPLAST F25 complies with ASTM C494 Types A and F BS 5075 PART 3

Properties

Colour	Dark Brown liquid			
Specific gravity	1.19±0.02	20°C		
Chloride content	Nil			
Water Reduction	Reduction up to 20% can be reached depending on materials used and mix design			
Compatibility	Can be used with all types of Portland cements			
Durability	When ALEXPLAST F25 is used for water reduction the increase in density and reduction of permeability improved durability and reduces porosity			

Typical strength gain achieved when using ALEXPLAST F25								
Mix F25 Dose	F25	w/c	Slump mm	Compressive strength N/mm2				
	Dose			1 day	7 days	28 days		
Control		0.58	175	6.0	25	33		
ALEXPLAST F25	0.50%	0.45	175	9.0	29	38		
ALEXPLAST F25	1%	0.45	175	13	32	45		

Typical results for slump improvement when using ALEXPLAST F25						
Test	Dosage	W/C	Slump mm			
Control		0.50	45			
ALEXPLAST F25	0.70%	0.46	165			
ALEXPLAST F25	1%	0.46	Collapse			

Guide to Application

Mixing:

ALEXPLAST F25 should be added to the mixing water prior to dry mix added.

Coverage:

0.5 to 2.0 lit per 100 kg of used cement The optimum dosage for **ALEXPLAST F25** should be determined by site trials with the particular concrete mix under prevailing conditions.

Packing:

Is supplied in 20 lit, 210 lit drums, 1000 lit bulk.

Shelf life:

Up to 12 month when stored as Recommended

Storage:

Should be stored in shaded areas and is kept within the range 2 °C to 50 °C

Safety precaution

•Avoid contact with eyes, mouth skin, and follow by washing soap and water and any eye contamination should be washed thoroughly with plenty of water and immediate medical treatment sought.

Guarantee:

All precaution is taken in manufacture of each product to comply with the standard of each material.

The data sheet for each product for information only and may be corrected and no liability is accepted for it. The results may have variation because the method of their use condition under which they are applied cannot be anticipated.

Technical Service:

For any technical advice for using the **ALEXCHEM** contact the technical office.