

# ALEXFLOOR SC300HC



## Multi Component, High Resistance Chemical Epoxy Mortar Screed and Repair Compound

### Description

**ALEXFLOOR SC300 HC** is a three compounds solvent free floor screed based on epoxy resin. It is formulated from epoxy resin base, modified polyamine hardener and special selected silica with high strength. applied by trowel to Concrete Substrate in a thickness average 3mm. It provides a durable, on skid chemical & abrasion resistant with high mechanical strength flooring. It is supplied in pre weighted units ready for use on site mixing, the final surface is a slightly granular texture so it is non skid.

### Uses

**ALEXFLOOR SC300HC** is used extensively in the following industries:

- Chemical production and processing Area subjected to chemical.
- Metal processing and engineering
- Food production
- Meat processing
- Vegetable and fruit canning
- Petroleum factories.
- Loading pays
- Ramps
- Bottling room
- Weight bridge

### Advantages

- High mechanical strength, capable of with standing heavy loads highly resistant to abrasion.
- Chemical resistant with a wide range of chemicals .
- Non slip
- Odorless, on harmful vapours
- Formulated to be used in the Middle East climate.
- Easy application (mix and applied)
- Impact and abrasion resistance.
- Solvent free.
- Impact resistance.
- Durable.
- Non shrinkage.
- Easy mix and apply.

### Packing

**ALEXFLOOR SC300 HC** is supplied as a 33 kg multi –component pack.

### Colors

**ALEXFLOOR SC300 HC** is available in a wide range of colours, light grey, medium grey, dark grey, beige, red, blue and green. Or upon request.

## Properties

<b>Pot Life</b>	50 minutes	20° C.
	40 minutes	30°C
<b>Compressive strength</b>	80N/mm2	
<b>Tensile strength</b>	10N/mm2	
<b>Flexural strength</b>	20 N/mm2	
<b>Full cure</b>	7 days	20 °C
	6 days	30 °C
<b>Bond strength to concrete</b>	3 N/mm2	

## Chemical resistance

Fully cured blocks of **ALEXFLOOR SC300HC** has been tested in wide range of aggressive chemicals commonly found in industrial environments.

Tests were performed by constant immersion at 20° C and at 30° C

The blocks were visually inspected and tested for shore D hardener in accordance with ASTM D2240.

<b>Acids</b>	
<b>Hydrochloric acid 40%</b>	Excellent
<b>Sulphric acid 40%</b>	Excellent
<b>Phosphoric acid 40%</b>	Excellent
<b>Nitric acid 20%</b>	Excellent
<b>Lactic acid 8%</b>	Excellent
<b>Citric acid 8%</b>	Excellent

<b>Alkalis</b>	
<b>Sodium hydroxide 40%</b>	Excellent
<b>Ammonia (0.880)30%</b>	Excellent

<b>Solvents &amp; organics</b>	
<b>Butanol</b>	Good
<b>White spirit</b>	Excellent
<b>Oil/grease/petrol</b>	Excellent
<b>Xylene</b>	Excellent
<b>Skydrol</b>	Good

<b>Aqueous solutions</b>	
<b>Bleach (concentrated)</b>	Excellent
<b>Saturated sugar</b>	Excellent
<b>Saturated urea</b>	Excellent

Suitable for areas of occasional spillage where good housekeeping is in force. All the above properties have been determined by laboratory controlled tests and are typical of those expected in practice.

## Surface preparation

Remove all loose particle oil, grease, or any defective concrete.

The surface is to be laid must be flat and roughened.

Surface to receive coating should be dry. Specialist finishes should not be applied to concrete, which contain more than 5% considered sufficiently dry when the relative humidity at the surface falls to 75% or less when measured with a hygrometer

### **New Concrete floors**

Should be at least 21 days old (at 20° c)  
Laitance deposits on new concrete floors  
are best removed by light grit blasting.

### **Old concrete floors**

Again, mechanical cleaning methods are  
strongly recommended on old concrete floors  
particularly where heavy contamination  
by oil and grease has occurred or existing  
coatings are present. These may well have  
been absorbed several millimeters into the  
concrete to ensure adhesion all contaminations  
should be removed by manual or mechanical  
tools.

## **Guide to application**

### **Mixing:**

**ALEXFLOOR SC300HC** should be  
mixed Using mechanical mixer .Mix  
component (A + B) together first, place  
component (C) into the mixed resin  
components (A +B) slowly using a slow  
speed drill (250 r.p.m) until a thorough  
mixing is completed till uniform colour is  
achieved.

Continue mixing after homogeneity by  
at least 3 min.

### **Application:**

The mixed material is laid in a thickness  
of 5mm while the primer (ALEXPRIME  
EP) is still tacky in one application.  
The mixed material is raked to the  
Required Thickness and tamped with a  
wooden float, or leveled with a screeding  
bar, to ensure full Compacting. Final  
finish trowel by steel float to achieve the  
recommended finish.

### **Over coating:**

In case of required sealed surface a sealer  
coat should be added by using  
ALEXPRIME EP (use separate data sheet)

### **Coverage:**

**ALEXFLOOR SC300 HC** is  
approximately covers 5.50 m2 at  
3.00 mm thickness per33 kg pack

### **Storage:**

Store out of direct sunlight, clear of the  
ground on pallets protected from rain  
fall. Protect from extremes of  
temperatures.

### **Shelf life:**

Up to 12 months if stored in unopened  
Containers according to the manufactured  
instructions

### **Safety precautions:**

Avoid contact with eyes, mouth, Skin  
Treat splashes to eyes and skin immediately

### **Guarantee:**

All precaution is taken in manufacture  
of each product to comply with the  
standard of each material.

The data sheet for each product for  
information only and may be  
corrected and no liability is accepted  
for it.

The results may have variation  
because the method of their use  
condition under which they are  
applied cannot be anticipated.

### **Technical Service:**

For any technical advice for using the  
**ALEXCHEM** contact the technical  
office.